

Date: Thursday, 8/31/2006 9:52:33 AM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 28363	
Estimate Number : 10497	
P.O. Number : N/A	Part Number : D2535
This Issue : 8/31/2006 S.O. No. : N/A	Drawing Number : D2535 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 25087	Material : N/A
Written By : _____	Due Date : 9/7/2006 Qty: 100 Um: Each
Checked & Approved By : _____	
Comment : Est. A99.04.19 New Issue (From hand written IPP) DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1942

C206108131

Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring

100

2.0	D2535P	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
SPRING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Check dims to dwg

10/4/8
20610913 100

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

5748

10/6/8/17

100

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 26/09/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SPRING

Job Number: 28363

Part Number: D2535

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

160

26/09/14

Job Completion



26/09/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

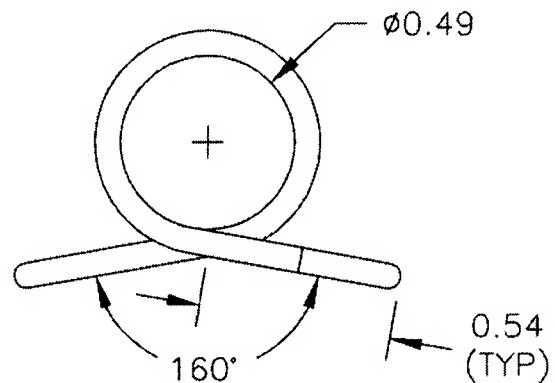
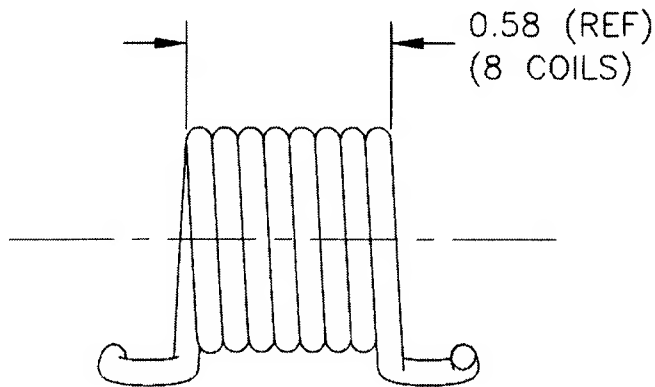
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

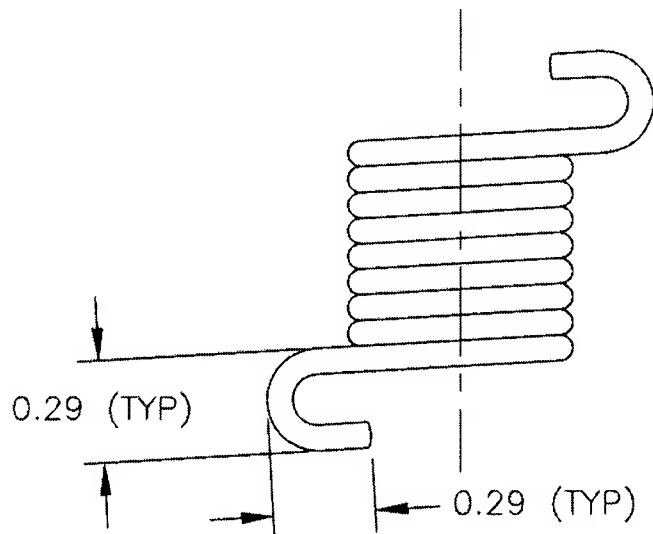


DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2535	REV. A SHEET 1 OF 1
DATE 99.04.08	TITLE SPRING SPEC CONTROL		SCALE 2:1
A	99.04.08	NEW ISSUE	

RELEASED
99.05.11 KE



REFERENCE ONLY



SPECIFICATION CONTROL DRAWING

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL $\phi 0.070$

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



CERTIFICATE OF COMPLIANCE

#2, 6104 - 82 Ave, Edmonton, AB T6B 0E7
Tel: (780) 442-4020 • Fax: (780) 468-1946

PRECISION COIL SPRINGS AND WIRE FORMS

CUSTOMER: Dart Aerospace Ltd. DATE: Sept 7, 2006

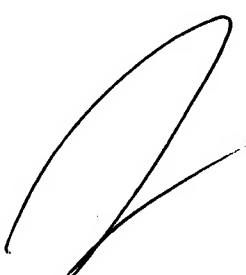
PO # 1924 1942 INV # 16499

VICTORY SPRING LTD. HEREBY CERTIFIES THAT:

- 1) All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or purchase order.
- 2) All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.

AUTHORIZED SIGNATURE

THIS CERTIFICATE COVERS: 112 Pcs

QUANTITY	DESCRIPTION
112	D2535 Torsion Spring 



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